

# Work Order ID 128637

Tuesday, January 20, 2015 11:14:50 AM

**\*128637\***

Page 1

Item ID: D2182B035 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Cushion  
 Start Date: 1/20/2015 Start Qty: 50.00 **\*50\*** Cust Item ID:  
 Required Date: 1/20/2015 Req'd Qty: 50.00 **\*50\*** Customer:  
 Reference:

Approvals: Process Plan: MLJ Date: 15-01-20 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D2182    | Rev C        |

|              |                |      |  |  |  |  |  |  |  |
|--------------|----------------|------|--|--|--|--|--|--|--|
| 100          | Packaging      | 0.00 |  |  |  |  |  |  |  |
| <b>*100*</b> |                |      |  |  |  |  |  |  |  |
| Packaging    | Memo           | 0.00 |  |  |  |  |  |  |  |
| Packaging    | Cut as per dwg |      |  |  |  |  |  |  |  |

DAS  
05  
9-89 50 15/01/20

|                 |                                    |      |  |  |  |  |  |  |  |
|-----------------|------------------------------------|------|--|--|--|--|--|--|--|
| 110             | QC6- Inspect dimensions to drawing | 0.00 |  |  |  |  |  |  |  |
| <b>*110*</b>    |                                    |      |  |  |  |  |  |  |  |
| QC              | Memo                               | 0.00 |  |  |  |  |  |  |  |
| Quality Control |                                    |      |  |  |  |  |  |  |  |

DAS  
38  
9-89 (50) JAN 20 2015

|              |                                                    |      |  |  |  |  |  |  |  |
|--------------|----------------------------------------------------|------|--|--|--|--|--|--|--|
| 120          | Identify as per dwg & Stock Location <u>Pkg 10</u> | 0.00 |  |  |  |  |  |  |  |
| <b>*120*</b> |                                                    |      |  |  |  |  |  |  |  |
| Packaging    | Memo                                               | 0.00 |  |  |  |  |  |  |  |
| Packaging    |                                                    |      |  |  |  |  |  |  |  |

50 JAN 20 2015 JAN 20 2015  
 DAS  
08  
9-89

**Work Order ID 128637**

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**\*128637\***

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Item ID: D2182B035 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Cushion  
Start Date: 1/20/2015 Start Qty: 50.00 **\*50\*** Cust Item ID:  
Required Date: 1/20/2015 Req'd Qty: 50.00 **\*50\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                    | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | QC21- Final Inspection - Work Order Release | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   |                                             |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                        | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                             |                      |         |        |              |               |               |                  |                |

MLJ 1501-20

(H) 15-1-20

# Picklist Print

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Page 1

Work Order ID: 128637

**\*128637\***

Parent Item: D2182B035

**\*D2182B035\***

Parent Item Name: Cushion

Start Date: 1/20/2015

Required Date: 1/20/2015

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP: B99.03.02Reformat DM  
as per revC DD verf:EC

IPP Rev:C 10.11.02

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D2182B                          |                        | Manufactured  | No          |                     |                  | 100             | f                  | 147.0000       | 0.2916      | 15           |               |                |        |

**\*D2182B\***

Seal(\$Per Foot)

**\*\***

DAS

63  
2-29

JAG  
38  
9-89

Location

Loc Qty

Loc Code

ST411

147

115189

147

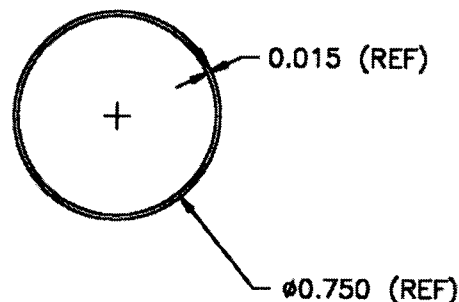
15

**RELEASED**  
97/05/16 DS

WORK COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITH A NOTICE  
WORK ORDER

128637 MLC  
15-01-20

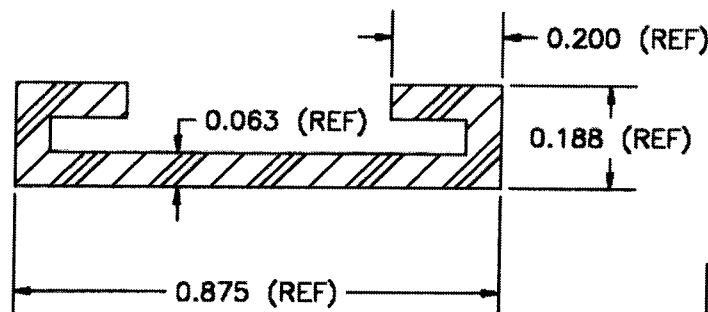
**DART**



D2182-050 HEAT SHRINK  
LENGTH

EG: 3.5 LONG: D2182-035  
10 LONG: D2182-100

MATERIAL: RAYCHEM RNF-100-3/4-CL  
HEAT SHRINKABLE INSULATION SLEEVING



W-WHITE  
B-BLACK  
D2182W050 RUBBER CUSHION  
LENGTH

EG: WHITE 3.5 LONG: D2182W035  
BLACK 10 LONG: D2182B100

MATERIAL: SANTOPRENE 101-73  
CONFORMS TO MIL-R-3065

|                       |                       |                                                                     |                       |
|-----------------------|-----------------------|---------------------------------------------------------------------|-----------------------|
| PREPARED<br><i>KE</i> |                       | DART AERO ACCESSORIES INC<br>VICTORIA INTERNATIONAL AIRPORT, CANADA |                       |
| CHECKED<br><i>DM</i>  | APPROVED<br><i>RM</i> | D2182                                                               | REV. C                |
| DATE<br>Jan. 6, 1995  |                       | TITLE<br>RUBBER CUSHION                                             | SHEET 1 OF 1<br>SCALE |
| B                     | 97:04:07              | ADD MATERIAL SPECIFICATION                                          |                       |
| C                     | 97:05:14              | ADD HEAT SHRINK                                                     |                       |